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Zirconium Complex of an [OSSO]-Type Diphenolate Ligand Bearing *trans*-1,2-Cyclooctanediylbis(thio) Core: Synthesis, Structure, and Isospecific 1-Hexene Polymerization

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Recently, considerable attention has been paid to the development of postmetallocene single-site transition metal catalysts for alkene polymerization to achieve control of molecular weight and stereochemistry.¹ While most of the catalysts consist of a transition metal and a ligand involving nitrogen and/or oxygen coordination sites,¹ Okuda² and Kol³ developed group 4 metal complexes bearing [OSSO]-type diphenolate ligands. They took a C_2 symmetric octahedral structure as similar as complexes bearing [ONNO]-type tetradentate ligands,⁴ which were effective for regioregular oligomerization or polymerization of 1-alkenes. In addition, an optically active complex bearing a cyclohexanediylbis(thio) core was reported to catalyze copolymerization of stylene and 1-hexene giving optically active copolymers which involve isotactic polystylene and atactic poly(1-hexene) segments.^{2a,b} Other reactions of similar transition metal or lanthanide complexes were reported.^{5–7}

As reported by Okuda,^{2a,b} introduction of a 1,2-cycloalkanediylbis(thio) moiety in a ligand is promising with a high tacticity for the polymerization of 1-alkenes owing to configurational stability.^{2a,b,e} We recently reported the preparation of trans-cyclooctane-1,2dithiol (1).⁸ It is well-known that medium rings take a number of conformations,9 suggesting their flexibility toward the change of R-C-C-R torsion angles (R = substituents). This leads to an expectation that an [OSSO]-type ligand bearing a trans-1,2cyclooctanediylbis(thio) core relieves the strain caused by complexation with a metal and a change of coordination mode of the resulting complex by altering the S-C-C-S torsion angle, which would provide a configuration suitable for further reactions. In this communication, we report the synthesis of a new tetradentate ligand utilizing 1, complexation of the ligand with zirconium, and the catalytic activity of the resulting zirconium complex for polymerization of 1-hexene.

Ligand **2** was prepared according to the modified Kol's method.³ The reaction of 1,2-dithiol **1** (racemic) with 2 mol equiv of benzyl bromide **3**¹⁰ in the presence of Et₃N in THF gave **2** in 89% yield (Scheme 1).¹¹ The reaction of **2** with Zr(CH₂Ph)₄ in toluene at room temperature produced dibenzyl Zr complex **4** in 76% yield.¹¹ In the ¹H NMR spectrum for **4**, two doublets at δ 2.16 (J = 10 Hz) and 2.78 (J = 10 Hz) were assigned to the benzyl protons of benzyl ligands and two doublets at δ 3.16 (J = 14 Hz) and 3.50 (J = 14Hz) were assigned to the benzyl protons from ligand **2**. ¹H and ¹³C NMR data of **4** exhibited the equivalency of the two phenolate moieties as well as the two benzyl ligands, indicating that **4** takes the C_2 symmetry in solution in the NMR time scale. The structure of **4** was unambiguously determined by X-ray crystallography (Figure 1).

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Scheme 1. Syntheses of Ligand 2 and Zirconium Complex 4



In the crystalline state, the central zirconium metal in **4** adopted a distorted octahedral geometry. The O–Zr–O bond is bent to the cyclooctane ring by 21.6° from ideal linearity. The S–C–C–S dihedral angle in **4** changed from 75.3(3)° in **2** to 67.2(2)°. One of the Zr–C_{benzyl}–C_{ipso} bond angles in **4** is characteristically narrower [Zr1–C46–C47 = 94.49(18)°] than the other [Zr1–C39–C40 = 118.29(19)°], and the distance between C47 and Zr1 is 2.820(3) Å, suggesting η^2 -coordination of the C46 and C47 to Zr1 in the crystalline state. A similar η^2 coordination of a benzyl group in zirconium complexes was observed by Okuda^{2b} and Carpentier.^{4c}

Coordinate polymerizations of 1-hexene were examined employing Zr complex 4 and $B(C_6F_5)_3$ or $(Ph_3C)[B(C_6F_5)_4]$ as the activators



Figure 1. ORTEP drawing of Zr complex 4. Hydrogen atoms except those of the benzyl methylenes and the cyclooctanediyl group were omitted for clarity. Relevant bond lengths (Å) and angles (deg): Zr1-O1 1.9984(18); Zr1-O2 1.9914(18); Zr1-S1 2.8107(8); Zr1-S2 2.7682(8); Zr1-C32 2.325(3); Zr1-C46 2.298(3); O1-Z1-O2 158.45(8); S1-Zr1-S2 71.25(3); C39-Zr1-C46 114.05(19); Zr1-C39-C40 118.29(19); Zr1-C46-C47 94.49(18).

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(Table 1).^{4c,12} Polymerization of 1-hexene (3.0 g) with 4 (0.056 mol %) and B(C₆F₅)₃ (0.056 mol %) without solvent proceeded vigorously and exothermically and completed within 5 min to give poly(1-hexene) (2.7 g) with $M_{\rm w} = 43\ 000\ {\rm g\ mol}^{-1}$ and polydispersity (PDI) = 1.9 (Table 1, entry 1), corresponding to the activity 1610 g·mmol(4)⁻¹·h⁻¹. Surprisingly, in spite of such an exothermic reaction, the ¹³C NMR spectrum showed a high isotacticity (*mmmm* $>95\%^{14}$) in addition to the high activity. While the polymerization with $4/B(C_6F_5)_3$ or $4/(Ph_3C)[B(C_6F_5)_4]$ in benzene-hexane at room temperature gave a similar isotactic polymer (entries 2 and 3), that with $4/(Ph_3C)[B(C_6F_5)_4]$ in benzene-hexane at 0 °C furnished a polymer (mmmm > 95%) with larger $M_{\rm w}$ (120 000 g mol⁻¹) and smaller PDI (1.6) values (entry 4). In entries 2-4, the polymerization reaction had been completed before quenching with MeOH, for which the values of appearance of the activity were small (850, 870, and 830 g·mmol(4)⁻¹·h⁻¹, respectively). In entry 5, the polymerization was carried out using a tenth amount of $4/(Ph_3C)[B(C_6F_5)_4]$ in other entries and quenched before completion of the reaction to give a lesser amount of poly(1-hexene) (0.83 g), corresponding to the activity 2500 g \cdot mmol(4)⁻¹ \cdot h⁻¹, which is ~30 times larger than the catalyst reported by Kol.³

| entry | solvent (mL) | yield (g) | <i>M</i> _w (g mol ⁻¹) | PDI ^d (M _w /M _n) | mmmm ^e (%) |
|-----------------------|---|--------------|---|---|--------------------------|
| 1 ^b | none | 2.7 | 43 000 | 1.9 | >95 |
| 2^{b} | benzene (5) | 2.8 | 43 000 | 1.9 | >95 |
| 3 ^{<i>c</i>} | hexane (1) benzene (5) hexane (1) | 2.9 | 41 000 | 2.1 | >95 |
| 4^c | benzene (10) | 2.8 | 120 000 | 1.6 | >95 |
| 5^c | hexane (2) benzene (1) | 0.83 | 59 000 | 1.7 | >95 |

^{*a*} Conditions: 0.020 mmol of **4** and an activator, and 3.0 g (35.6 mmol) of 1-hexene at rt for 5 min (entry 1) or 10 min (entries 2 and 3) or at 0 °C for 10 min (entry 4). In entry 5, 0.0020 mmol of **4** and (Ph₃C)[B(C₆F₅₎₄] were used. ^{*b*} Activated by B(C₆F₅₎₃. ^{*c*} Activated by (Ph₃C)[B(C₆F₅₎₄]. ^{*d*} Determined by HT-GPC. ^{*e*} Determined by ¹³C NMR spectroscopy.

The formation of isotactic poly(1-hexene) with **4** and B(C₆F₅)₃ or (Ph₃C)[B(C₆F₅)₄] is in contrast to the polymerization using reported [OSSO]-Zr complexes giving oligo(1-hexene) (dimer to octamer)^{2d} or an atactic polymer ($M_w = 12\ 000\ g\ mol^{-1}$).³ Kol^{4b} and Carpentier^{4c} reported the polymerization of 1-hexene with Zr complexes bearing [ONNO]-type tetradentate ligands. Our results achieved by the present system are comparable and superior to those obtained with complexes [Zr(CH₂Ph)₂(OC₆H₂-4,6-di-*t*-Bu-2-CH₂-NMeCH₂)₂] ($M_w = 12\ 000\ g\ mol^{-1}$, PDI = 1.15, *mmmn* > 95%)^{4b} and [Zr(CH₂Ph)₂{*trans*-1,2-*cyclo*-C₆H₁₀-bis{NMe(CH₂)₂C(CF₃)₂O}]]-($M_w = 41\ 000\ g\ mol^{-1}$, PDI = 1.76, *mmmn* = 83%).^{4c}

In conclusion, we synthesized and characterized six-coordinated Zr complex **4** bearing a novel [OSSO]-type tetradentate ligand. The combination of Zr complex **4** and $B(C_6F_5)_3$ or $(Ph_3C)[B(C_6F_5)_4]$ showed a high activity toward polymerization of 1-hexene and

provided highly isotactic poly(1-hexene). These results of **4** are produced by the fusion of the eight-membered ring on the [OSSO]-type ligand, and we are now investigating the polymerization of other 1-alkenes using **4** and the synthesis of analogous ligands bearing smaller rings for comparison with the present results.

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Supporting Information Available: Experimental details and crystallographic data for **2** and **4** as CIF files. This material is available free of charge via the Internet at http://pubs.acs.org.

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- (11) For the experimental procedures and details of spectral and crystallographic data for **2** and **4**, see the Supporting Information.
- (12) The generation of zirconium cation by treatment of **4** with $B(C_6F_5)_3$ in C_6D_6 was observed in the ¹⁹F NMR of $[B(CH_2Ph)(C_6F_5)_3]^{-1}$: ¹⁹F NMR (376 MHz, C_6D_6) δ -166.5 (t, ²*J* = 23 Hz, 6 F, *m*-F),-163.8 (t, ²*J* = 23 Hz, 3 F, *p*-F),-130.1 (d, ²*J* = 23 Hz, 6 F, *o*-F). The $\Delta(m,p$ -F) value was 2.7 ppm, indicating weak coordination between $[B(CH_2Ph)(C_6F_5)_3]^-$ and the zirconium cation.¹³
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- (14) The ¹³C NMR spectra (C3 region) indicated that the polymerization proceeded by 1,2-insertion^{2d} (δ 34.6, *mmmn*) accompanying the *mmmr*, *rmmr*, and *mmrr* pentads (δ 34.4) (<5%) without 2,1-regioerror.^{4c}
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